

Biogas and nutrient recycling research in Luke

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Luke in brief



22
locations

1337
employees

133 M€
turnover

Profitable and Responsible Primary Production



Circular Bioeconomy



Climate Smart Carbon Cycle



Adaptive and Resilient Bioeconomy



Genetics and breeding

Technologies and operational models in primary production

Profitable agriculture and food system

Productive forests

Optimised material cycles

Added value and new products

Transition to circular bioeconomy

Productive soil

Smart land use

Carbon neutral society

Diversity and coexistence

Ecosystem services

Damage agent management

Resilient society

Policy and governance

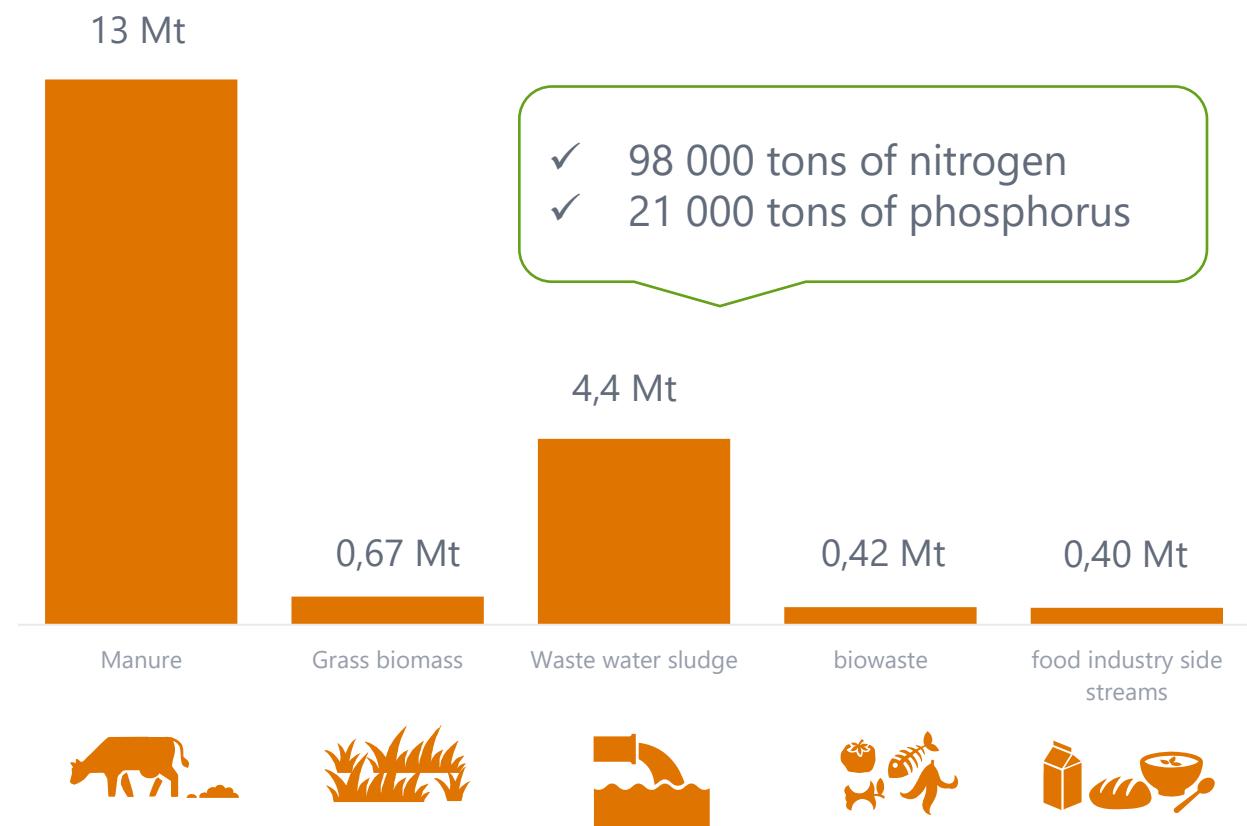
Solutions from research

Biogas production in Finland

Nutrient recycling and utilization of biomasses

- Reduces the need for mineral fertilizers
 - Phosphorus reserves are running low
 - Biomasses suitable for biogas production in Finland contain 21 000 t of phosphorus, which covers 90 % of the yearly need
- Reduces nutrient leakages
 - optimized nutrient recovery reduces emissions to air and water
 - Returning organic matter and carbon to soil improves soil structure, and retention capacity of water and nutrients
- Improves security of supply in food production
 - Energy and nutrients
 - Self sufficiency
- Fosters transition from fossil economy to circular economy
 - replacing mineral fertilizers, valuable chemicals and energy, produced with fossil fuels with renewable ones

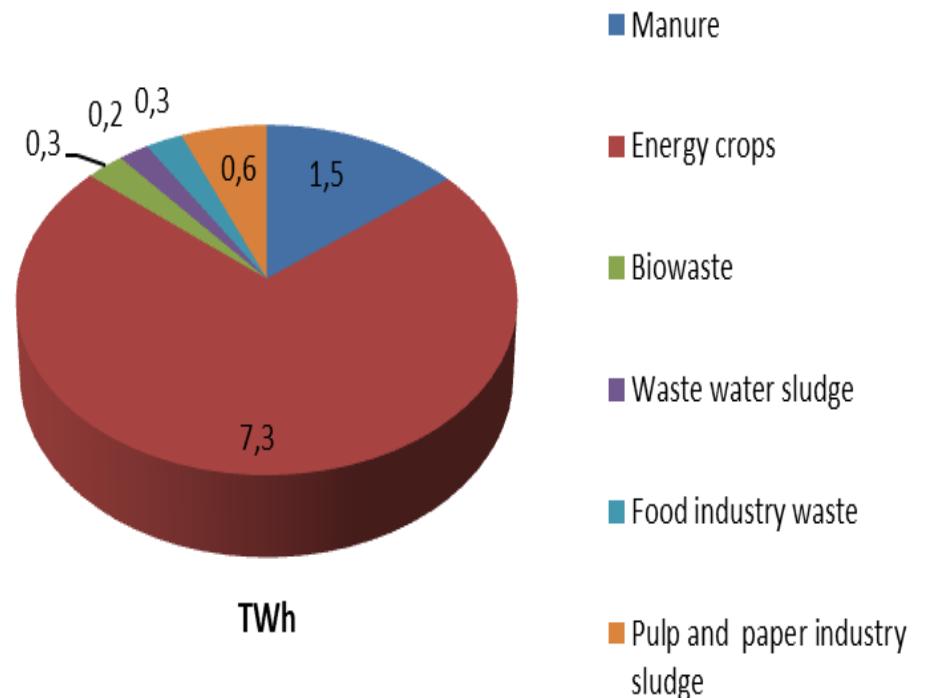
Biomass amounts produces annually in Finland



Biogas potential in Finland

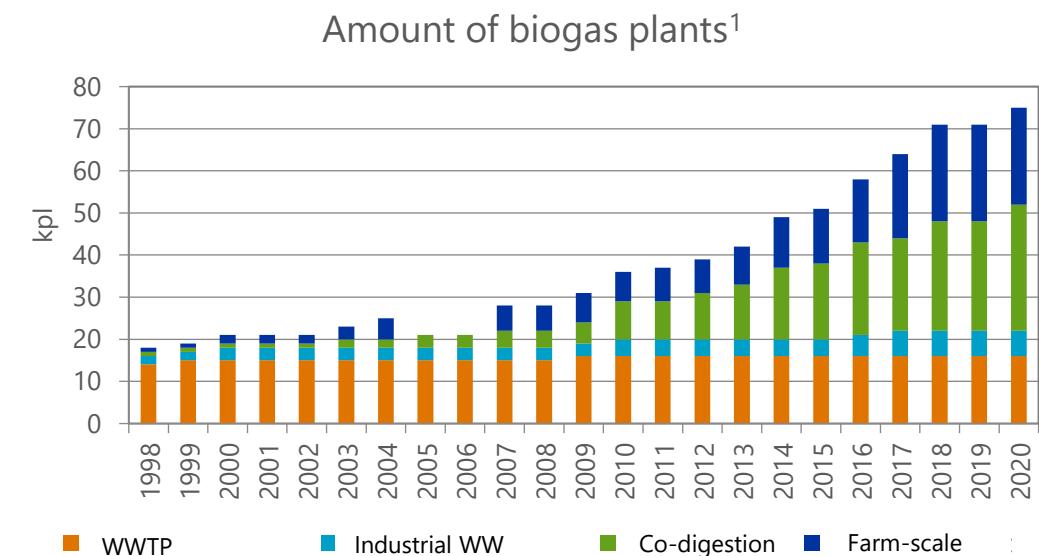
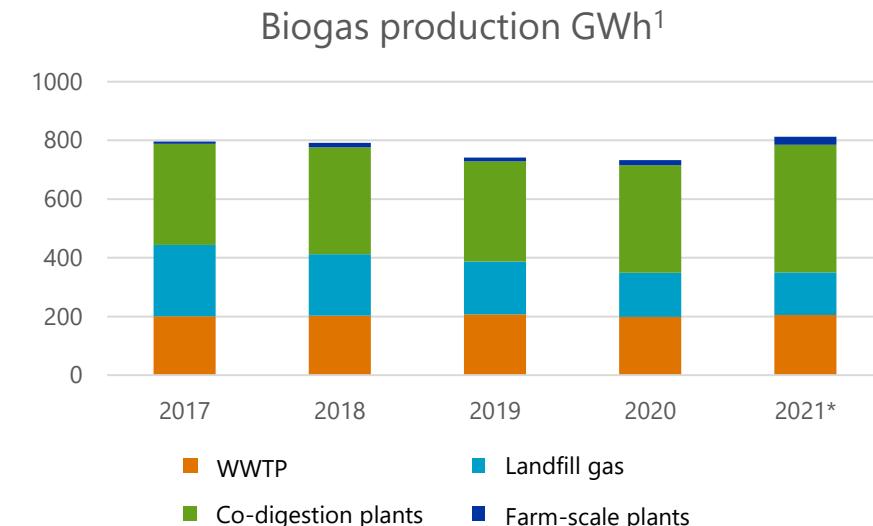
- Techno-economic potential is around 10 TWh
- Theoretical biogas potential is 18-24 TWh
- Nearly 90 % of the potential originates from the agriculture
 - Manure
 - Grass silage (evaluation of the potential varies, 4-7 TWh/a)
 - Straw

Techno-economic potential ~10 TWh



Biogas production in Finland

- Over 70 biogas plants with biogas production about 800 GWh¹
 - Amount of farm-scale biogas plants has increased
- About 1 TWh production is achieved by the end of 2022
- In 2023-2025 about 740 GWh production is under planning³
- About 15% of production goes to vehicle fuel²
- More biomethane is needed in traffic, and production and upgrading of biomethane is expected to increase notably



¹Suomen virallinen tilasto (SVT): Energian hankinta ja kulutus. <http://www.stat.fi/til/ehk/index.html>

²Suomen Biokiertto ja Biokaasu ry 2022. Tilastot. <https://biokiertto.fi/tilastot/>

³Suomen Biokiertto ja Biokaasu ry 2022. Tiedote 28.9.2022. <https://biokiertto.fi/tiedote-biometaanin-ja-biokaasun-tuotanto-kovassa-kasvussa/>

Future trends for biogas in Finland

- The amount of manure will decrease
 - Due the structural changes in agriculture, It is expected, that manure biogas potential will decrease from 3,7 to 3,2 TWh by 2050¹
- Share of landfill gas will decrease
- Utilization of plant biomass, namely grass, is expected to increase
- Increase in amounts of source separated biowaste and use of municipal waste in biogas production
- Potential of P2G (power to gas)
 - Investments possible in 2024 or 2025²
 - Electricity price is in a key role



¹Miettinen ym. 2022. Hiilineutraali Suomi 2035. Maatalouden lisätoimenpiteiden ja ruokavaliomuutoksen päästövähennysvaikutukset. <http://urn.fi/URN:ISBN:978-952-380-500-2>

²Suomen Biokierto ja Biokaasu ry 2022. Tiedote 28.9.2022. <https://biokierto.fi/tiedote-biometaanin-ja-biokaasun-tuotanto-kovassa-kasvussa/>

Biopaja – solutions for the circular bioeconomy

Biopaja – solutions for the circular bioeconomy

- Biogas production research
- Manufacturing and utilization experiments for bio-based fertilizers
- Pyrolysis experiments and research of pyrolysis products
- Regional and local biomass potential assessments
- Laboratory analytics
- Techno-economic assessments

Website:

<https://www.luke.fi/en/services/biopaja-solutions-for-the-circular-bioeconomy#biogas-production-research>

Youtube:

https://youtu.be/kFmxfy5_jLA



Biopaja – Research facilities 1/3

Biochemical conversion - Anaerobic digestion in different scales:

- Biomethane potential (BMP) test system for up to 40 samples
- Continuous stirred tank reactors that can be fed using solid or liquid feedstocks
- Plug-flow reactor for examining the progress of process during different stages with three measurement points
- Laboratory and pilot scale leach-bed reactor for dry feedstocks, including grass, straw and dry manure (or a mixture)



Biopaja – Research facilities 2/3

Pre and post treatment: concentration and recovery of nutrients and carbon:

- Solid-liquid separation of sludge and slurry
- Membrane filtration system for liquids materials

Biomass dryer, Combination of IR drying and vacuum suction

Pelletizing and granulation equipment for treatment (refining) of solid fractions



Biopaja – Research facilities 3/3

Farm scale biogas plants

- Maaninka, Northern Savonia (120 dairy cows)
- Minkiö, Tavastia Proper (about 200 cows), start-up in summer 2023
- Pilot scale leach-bed reactor for dry feedstocks in Biopaja, Jokioinen





- Lab-scale**
- BMP devices
 - CSTRs
 - Leach-bed reactor
 - Plug-flow reactor
- Pilot**
- Leach-bed reactor

Nutrient rich slurries



Separation

- Screw-press
- Decanting centrifuge
- Vibrating screen



Membrane treatment

- Small-scale for screening
- Larger scale device



Liquid fertilizer products



Pelletizing and granulation

- Pelletizer
- Disc granulator

Drying

- IR+vacuum belt-dryer



Grinding

- Hammer mill
- Knife mill



Dry soil amendments

Granular fertilizer products



Pyrolysis

- Lab-scale slow pyrolysis



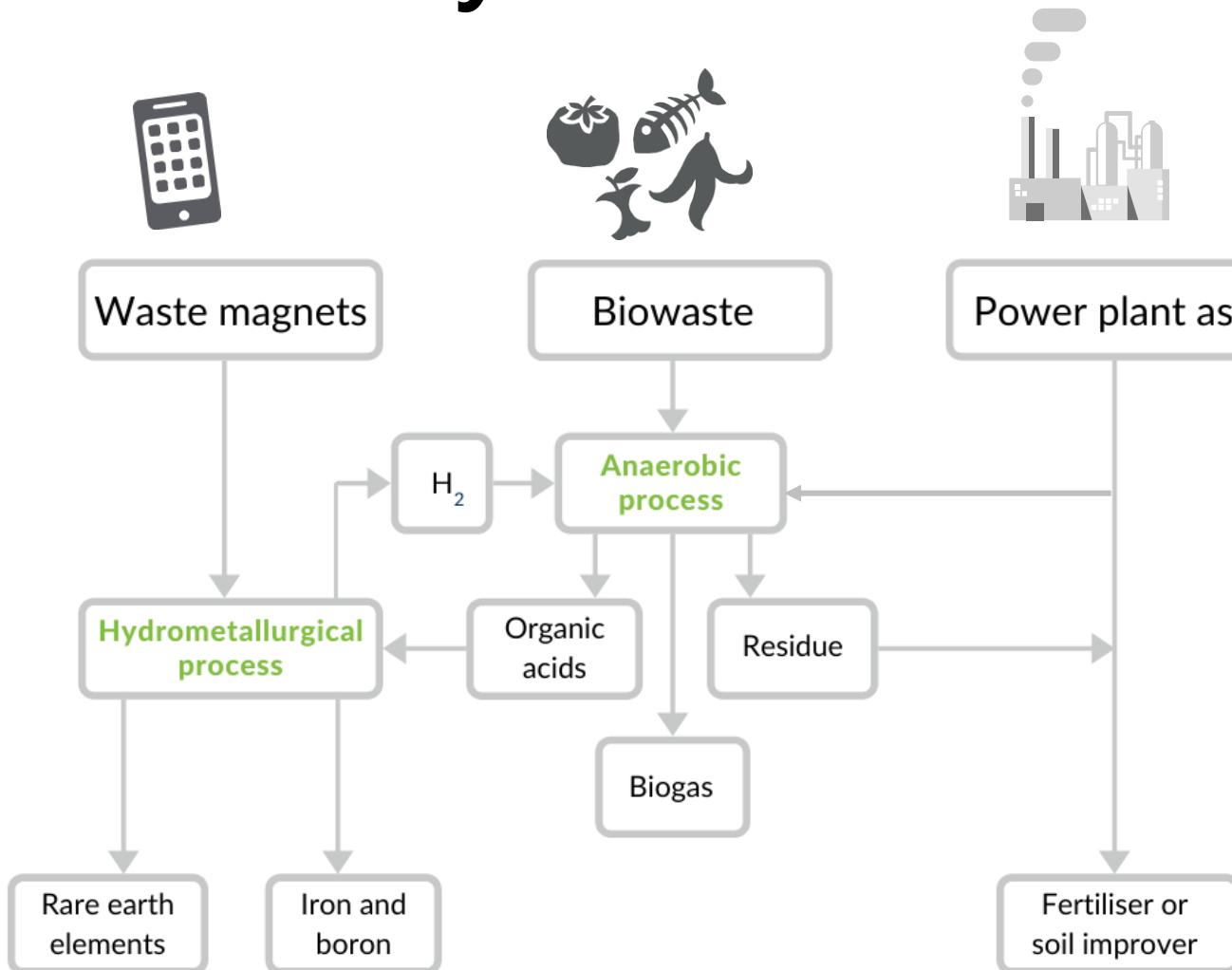
Topical research themes

Process stability under drastic feedstock changes and utilization of seasonal co-feedstocks

- Challenges in utilization of locally and seasonally produced organic side streams and wastes.
 - Seasonal production of certain biomasses, e.g.,
 - Reindeer and sheep slaughtering wastes
 - Organic wastes from tourism
 - Fish biomass
 - Remote locations with long transportation distances
- Small scale decentralized processing solutions are needed
 - Anaerobic digestion with changing (co)feedstocks



Biogas process as a part of whole waste management to increase circularity



Leverage from
the EU
2014–2020

External organic matters for climate mitigation and soil health EOM4SOIL

Objectives:

- Increase C sequestration potential of anaerobic digestates through selection of co-feedstocks in anaerobic digestion
- Increase the circular utilization of the materials
- Create additional value for the EOMs
- Nutrient value of the digestate and stability of the AD process are not being compromised

Task 2.1 Anaerobic digestion

- Optimization of anaerobic digestion for improved C sequestration potential of EOM's
- Processing (AD, composting, pyrolysis) decreases solubility/degradability of carbon, but can we increase non-soluble carbon fraction?
- BMP and pilot tests in Luke



<https://ejpsoil.eu/soil-research/eom4soil>

Thank you!



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